

# Hydrogen Energy Supply Chain for Decarbonization

## KAWASAKI HYDROGEN ROAD

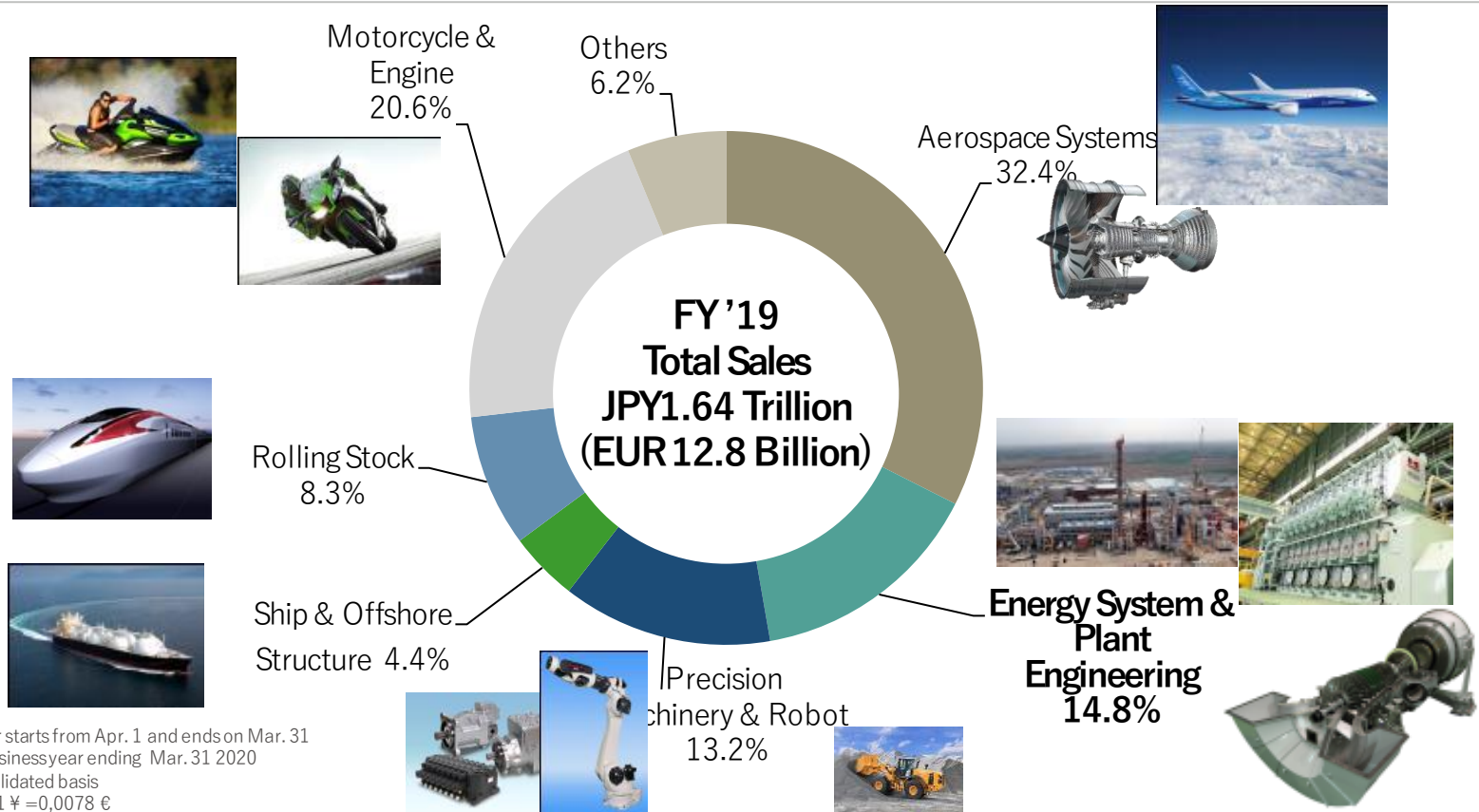
Development of Innovative Hydrogen Technologies  
for Future Hydrogen Society

Company name, Location  
Date

Shahrad Adjili  
Head of Sales Europe

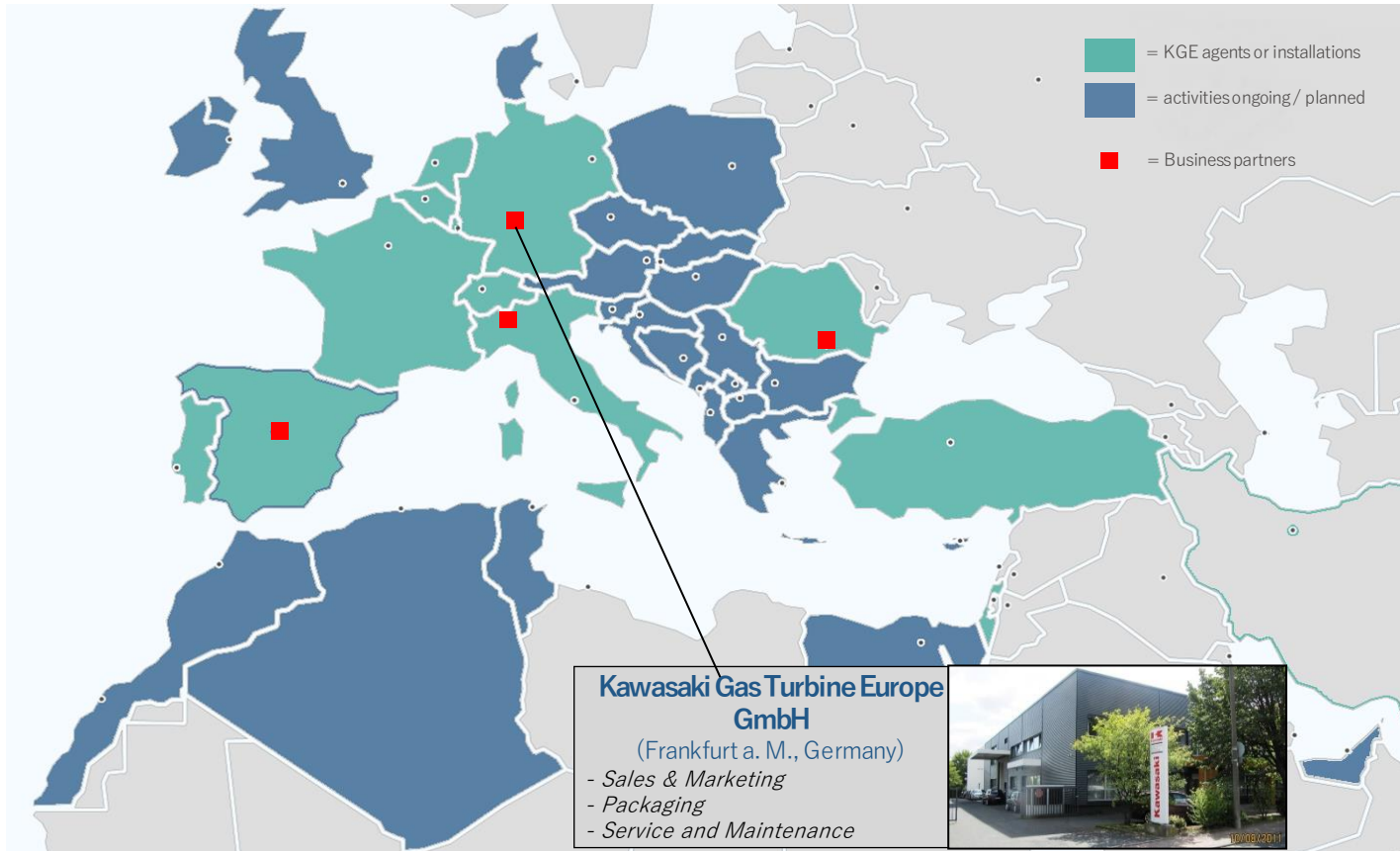
 **Kawasaki**  
Powering your potential

# Kawasaki Heavy Industries - Sections



\*Businessyear starts from Apr. 1 and ends on Mar. 31  
 \*\*As of the businessyear ending Mar. 31 2020  
 \*\*\*On a consolidated basis  
 \*\*\*\*Ex. Rate: 1 ¥ =0,0078 €

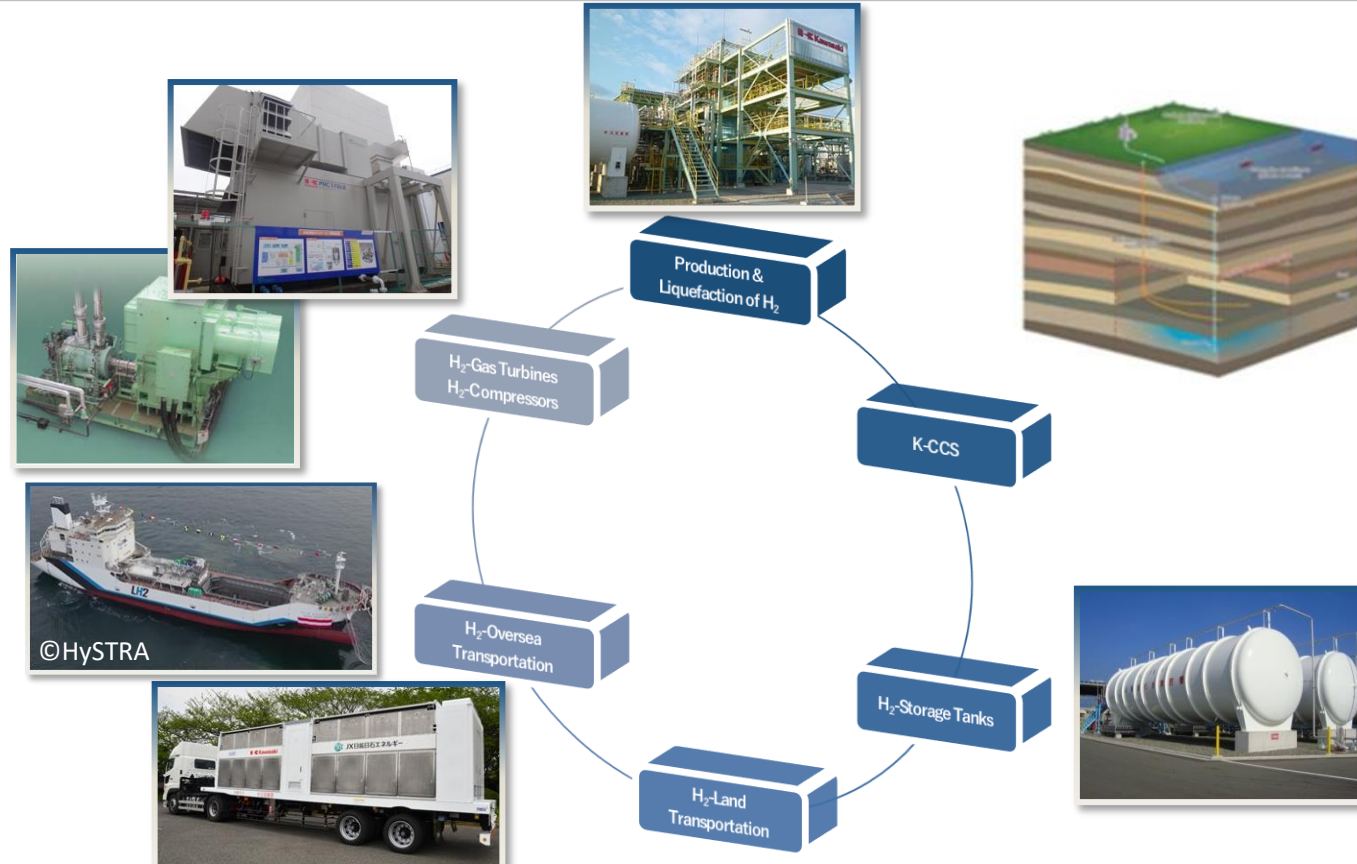
# Kawasaki Gas Turbine Europe



# Kawasaki Products & Services

Kawasaki Gas Turbine Europe				
Products		Services		
Gas Turbines	Gas Engines	Engineering	Implementation	Maintenance
<b>M1A-17D</b> 1,800 kWel $\eta = 28.1\%$	<b>KG12</b> 5,200 kWel $\eta = 49.0\%$	Preliminary Engineering	Project Planning	Customers support
<b>M5A-01D</b> 4,700 kWel $\eta = 32.6\%$	<b>KG12-V</b> 5,200 kWel $\eta = 49.5\%$	Detailed Engineering	Customized Packaging	Spare Parts & Consumables
<b>M7A-03D</b> 7,800 kWel $\eta = 33.6\%$	<b>KG18</b> 7,800 kWel $\eta = 49.0\%$		Erection Commissioning	General Overhaul
<b>L20A-01D</b> 18,500 kWel $\eta = 34.3\%$	<b>KG18-V</b> 7,800 kWel $\eta = 49.5\%$			Remote Monitoring
<b>L30A-01D</b> 34,300 kWel $\eta = 40,3\%$	<b>KG18-T</b> 7,800 kWel $\eta = 51,0\%$			

# Hydrogen Road of Kawasaki Heavy Industries (KHI)



# Liquefied Hydrogen Carrier “Suiso Frontier”

## Journey for commercialization

2020  
Pilot Demo



1,250m<sup>3</sup> Ship x1

Mid 2020s  
Commercial Demo



2030  
Full Commercial



160,000m<sup>3</sup> Ship x2

Commercial Supply chain

Commercial scale  
Technology confirmation

Technical & social  
demonstration

Length(L.O.A)	約 315m
Breadth(Moulded)	約 56m
Cargo Tank Capacity (at -253°C、100%full)	40000 m <sup>3</sup> / 基 x 4 基
Depth(Moulded)	28.0m
Designed Draught(Moulded)	11.0m



# Liquefied Hydrogen Carrier "Suiso Frontier"

Launch ceremony (11 December 2019)  
at KHI Kobe Shipyard



Cargo Tank Installation (7 March 2020)  
at KHI Harima Works



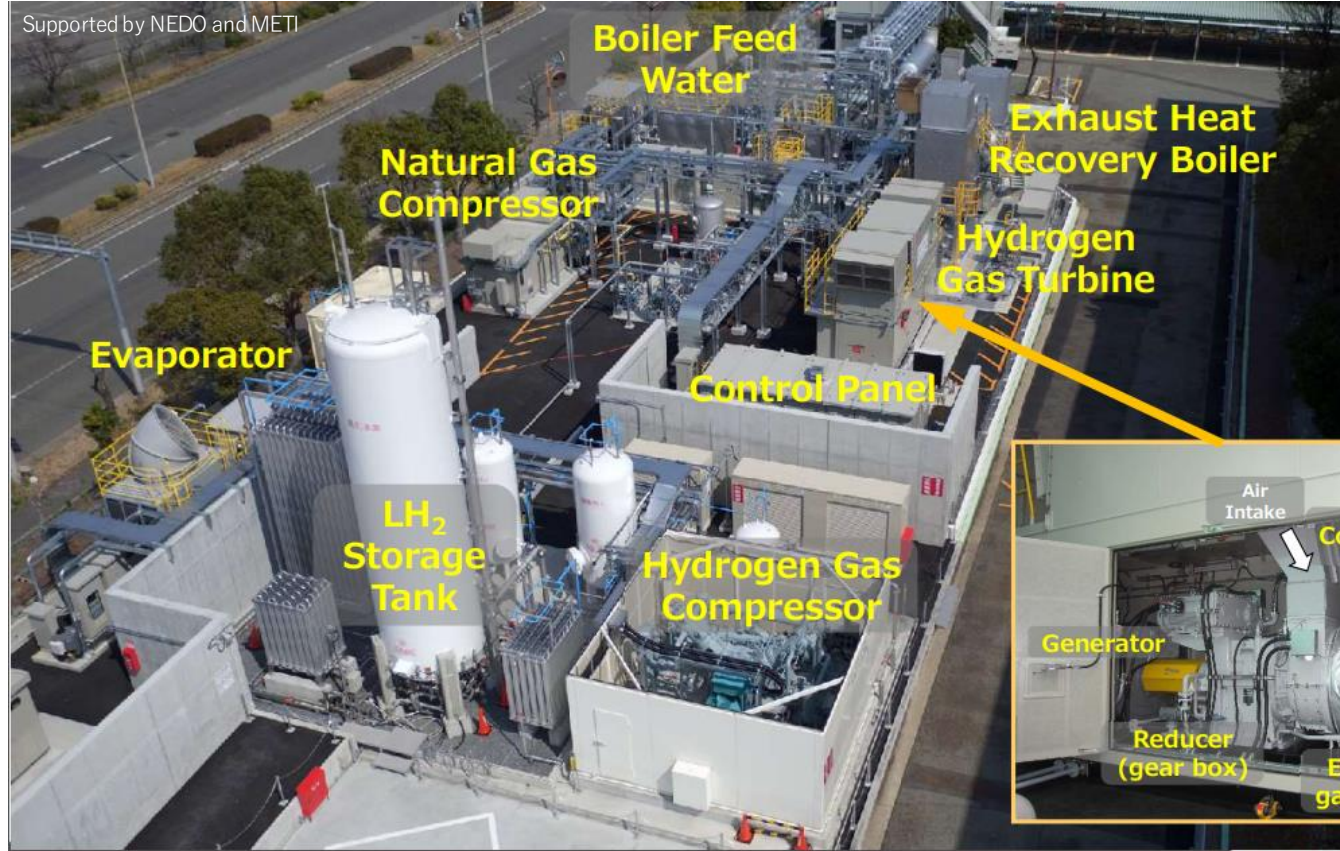
# LH2 Receiving Terminal construction completed





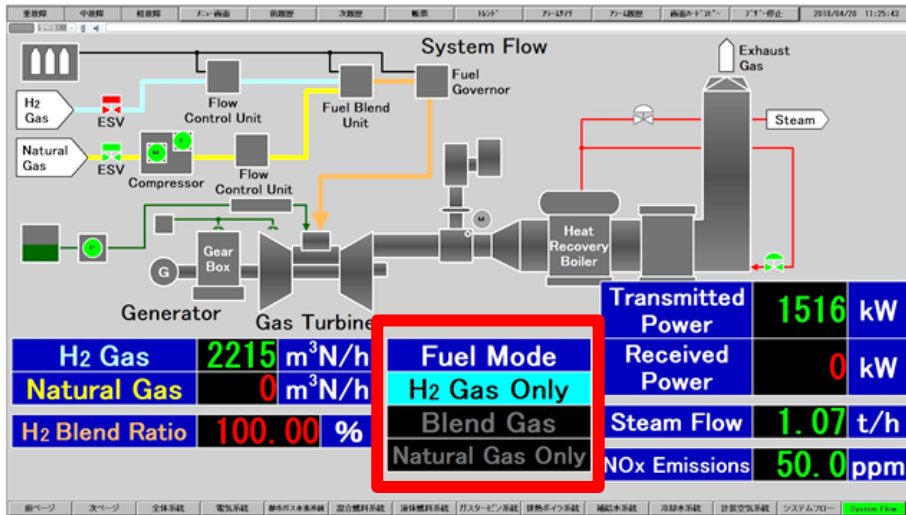
# World's First 100% H<sub>2</sub>-CHP Plant at Kobe Port

Supported by NEDO and METI



# World's First H2-Power Plant at Kobe Port

## User Control Interface



## Comparison between NG & H<sub>2</sub>

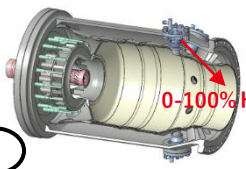
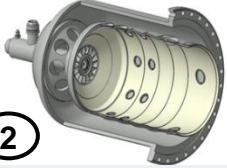
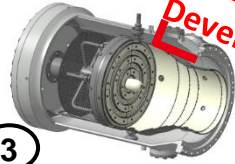



Gas Turbine Type		M1A-17	M1A-17
		Natural Gas	Hydrogen
Fuel type		Natural Gas	Hydrogen
Electrical power	kW	1,848	1,902
Fuel input	kW	6,845	6,907
Efficiency	%	27.0	27.5
Exhaust gas mass flow	kg/s	7.98	7.89
Exhaust gas temperature	°C	529	528
Generator voltage	kV	0.4 / 6.3 / 10.5	0.4 / 6.3 / 10.5
Steam mass flow 8 bar(g) saturated	t/h	5.2	5.2
NOx Reduction method		Water injection	Water injection
Emissions (NOx)	ppm	37	73
Emissions (CO2)	%	3	0.0

Performance at 15 °C, 60% RH, at Generator Terminal,  
Inlet Pressure Loss 0,98 kPa, Exhaust Pressure Loss 2,45 kPa

Supported by NEDO and METI

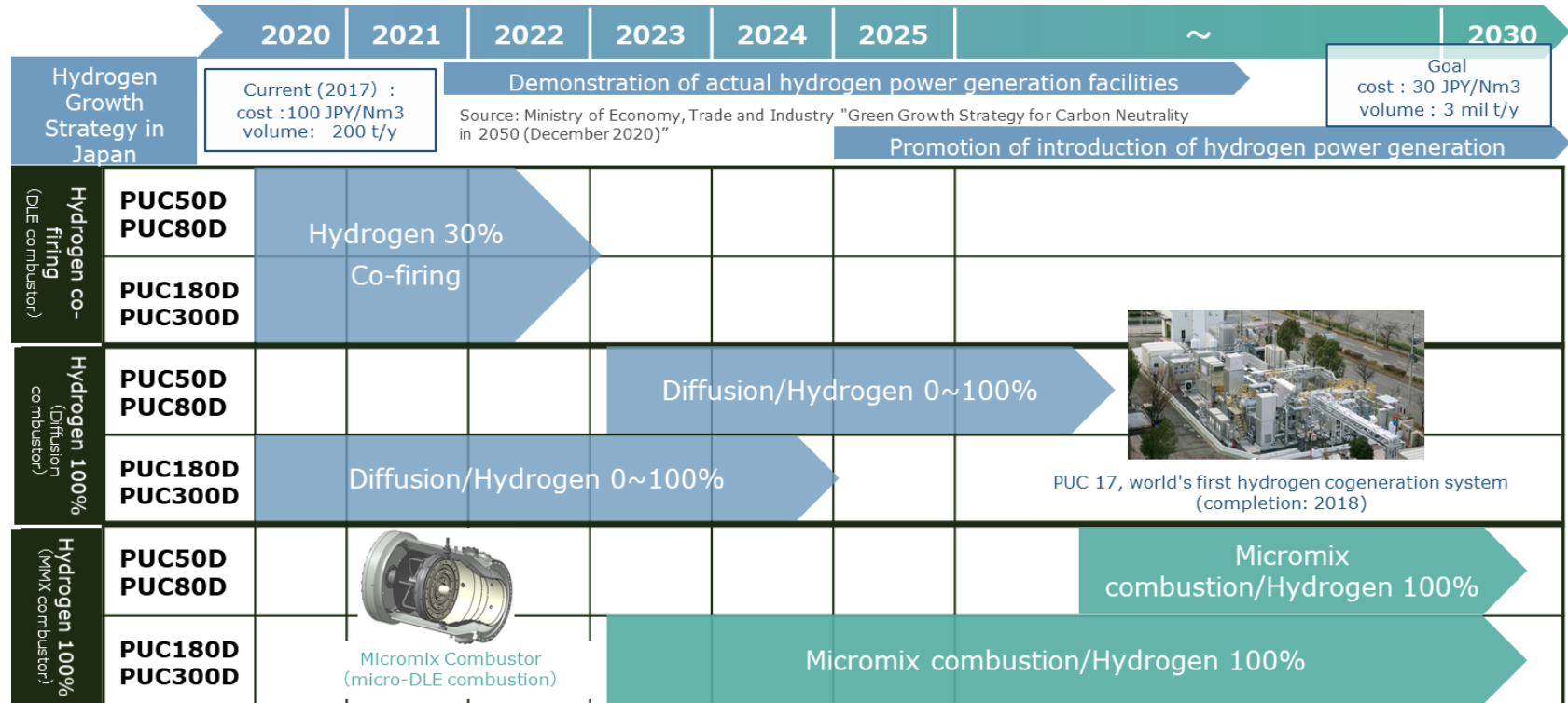
# Developments for Hydrogen Gas Turbines @ KHI

## Overview of Combustor Developments

Combustor Configuration	DLE Combustor for Natural Gas	Diffusion Flame Combustor	DLE Micro-Mix Combustor
NOx Reduction	"Dry"	"Wet" Water/Steam	"Dry"
	 <p>①</p>	 <p>②</p>	 <p>③</p>
Max. H2 Content	60vol%	100vol%	100vol%
Status	<p>Engine Demonstration in Akashi Works, 2014</p> 	<p>Final Combustor Test, 2016 Applied to KOBE Demonstration Plant, 2018</p> 	<p>Final Combustor Test, 2018 Applied to KOBE Demonstration Plant, 2020</p>  <p>Supported by NEDO and METI</p>

**Main Difference between NG & H2 Gas Turbines is the Combustor**

# Hydrogen Capability of Gas Turbines @ KHI





# Joint undertaking of Kawasaki & RWE

RWE and Kawasaki plan to build one of the world's first 100% hydrogen-capable gas turbines on industrial scale in Lingen, Germany

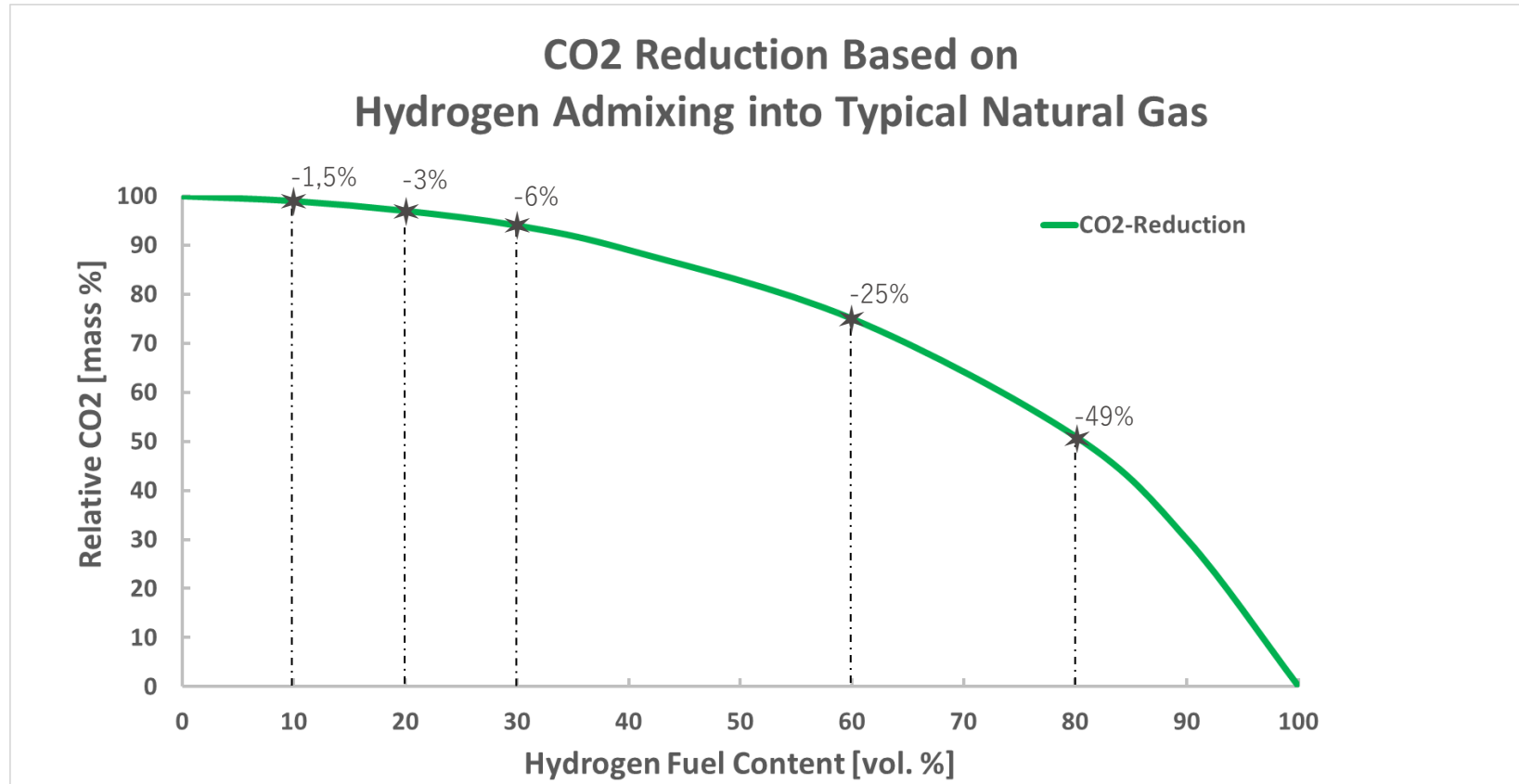


- From 2024 onwards 34 megawatt plant could reconvert green hydrogen to power
- In future, H<sub>2</sub>-fuelled power plants will contribute significantly to green security of supply

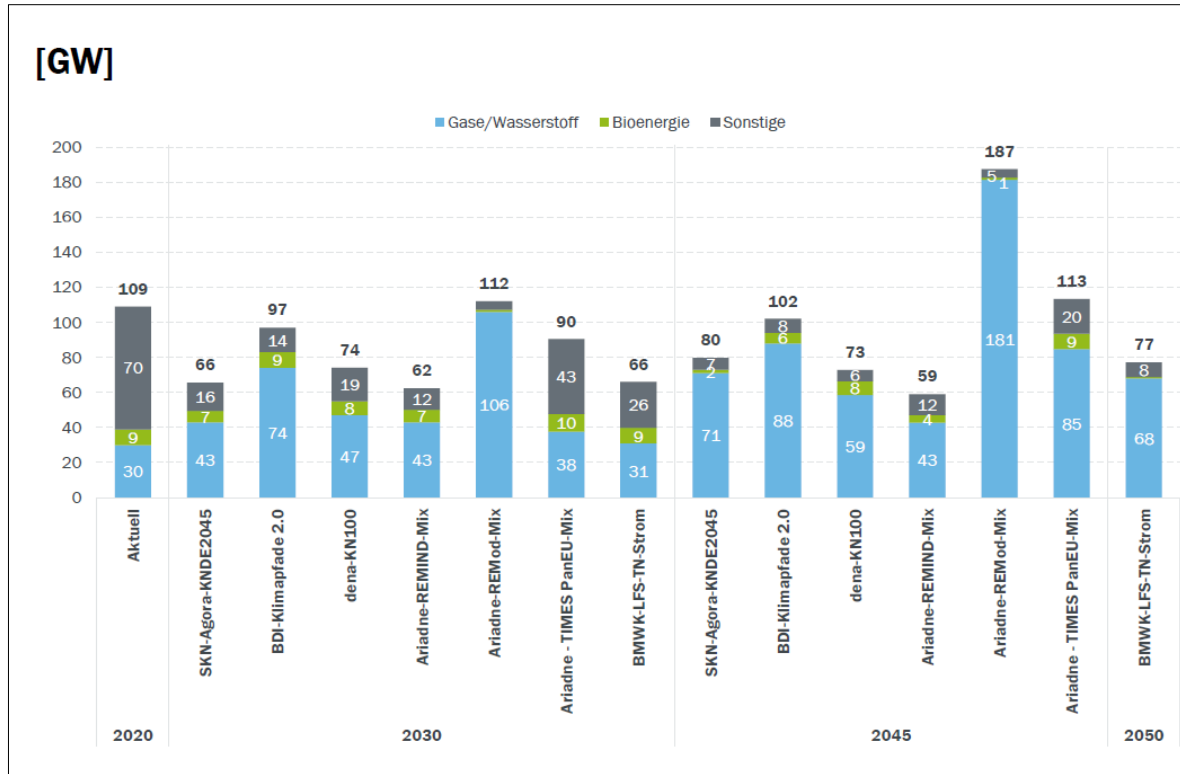




# Impact of Hydrogen Admixing on CO2 Reduction



# Installed capacity of power plants - scenarios



## Installed capacity gas/H2 power plants

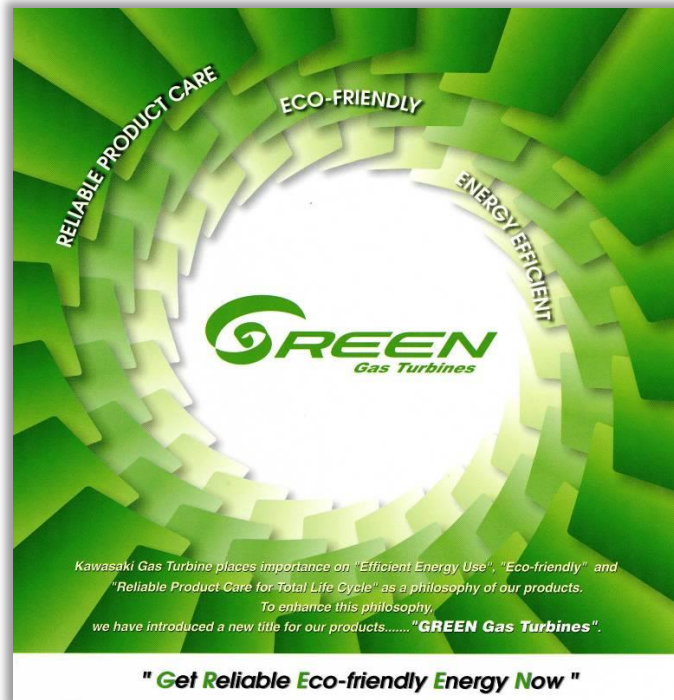
- All scenarios show an increase in installed capacity of gas-fired power plants until 2030
- The range is very wide, from 31 GW to 106 GW in 2030
- ✓ **GREEN** Environmentally Friendly Technology for Industrial Applications by De-Carbonization of the Energy Production
- ✓ World's 1<sup>st</sup> Hydrogen Dry Low NOx Emission (DLE) System
- ✓ 0-100% Hydrogen **Gas Turbine Technology** are Already Available
- ✓ Provides Highest Fuel Flexibility, Blend NG/H2 Gas
- ✓ Highest Efficiencies
- ✓ Lowest No<sub>x</sub>-Emission

# Why Hydrogen Technology of Kawasaki

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- ✓ **World's 1<sup>st</sup>** Combined Heat and Power with Hydrogen
- ✓ **GREEN** Environmentally Friendly Technology for Industrial Applications by De-Carbonization of the Energy Production
- ✓ World's 1<sup>st</sup> Hydrogen Dry Low NO<sub>x</sub> Emission (DLE) System
- ✓ 0-100% Hydrogen **Gas Turbine Technology** is Already Available
- ✓ Provides Highest Fuel Flexibility, Blend NG/H<sub>2</sub> Gas
- ✓ Highest Efficiencies
- ✓ Lowest NO<sub>x</sub>-Emission

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# “Global Kawasaki”